



SECTION A-A
SCALE 1 : 2

Drawing Notes:

1. Material is to following specification:
2. Mild Steel: BS EN 10025
3. Stainless Steel: BS EN 10088
4. Galvanising where applicable is certified to: BS EN ISO 1461
5. Manufacturing in accordance with BS EN ISO 9001 quality management system

Weld Notes:

1. All welding to be carried out with qualifications to either ISO 9606-1 or EN 287-1.
2. All fillet weld leg lengths to be equal to or -1mm of the material thickness unless stated otherwise. (Min. 3mm, Max. 8mm)
3. Fillet welds to be 40mm in length (+/-10mm) unless otherwise stated.
4. All welds to be spaced at approximately 150mm spacings unless stated otherwise.
5. All welds in the vertical position to be full length unless stated otherwise.
6. All fillet welds to be carried out in the PA or PB orientations

Final Tolerances

No	Type	Plus (+)	Minus (-)
1	Length	2	2
2	Width	2	2
3	Depth	1	1
4	Seating faces	2	2
5	Squareness	3	3
6	Surface flatness*	1%	1%
*	1% of diagonal of cover (Max 6mm)		

2	Changed design inline with design brief V2	DB	RH	01/02/2018
1	Changed sealing design to match design brief	DB	RH	18/12/2017

REV: ALTERATIONS MADE: DRAWN: APP'D: DATE:

ALL DIMENSIONS IN MILLIMETRES - DO NOT SCALE

THIRD ANGLE PROJECTION



Fabweld Steel Products Ltd

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PART CODE:
AC-ST00523

PART DESCRIPTION:
1000x1000mm c/o/FAB TOP™ S10/Galvanised Mild Steel/Double Neoprene Seal/Locking/FACTA D

SHEET SIZE:	A3 - 1:10	REVISION:
DRAWN BY:	DB	2
APPROVED BY:	RH	
DATE:	26/09/2017	