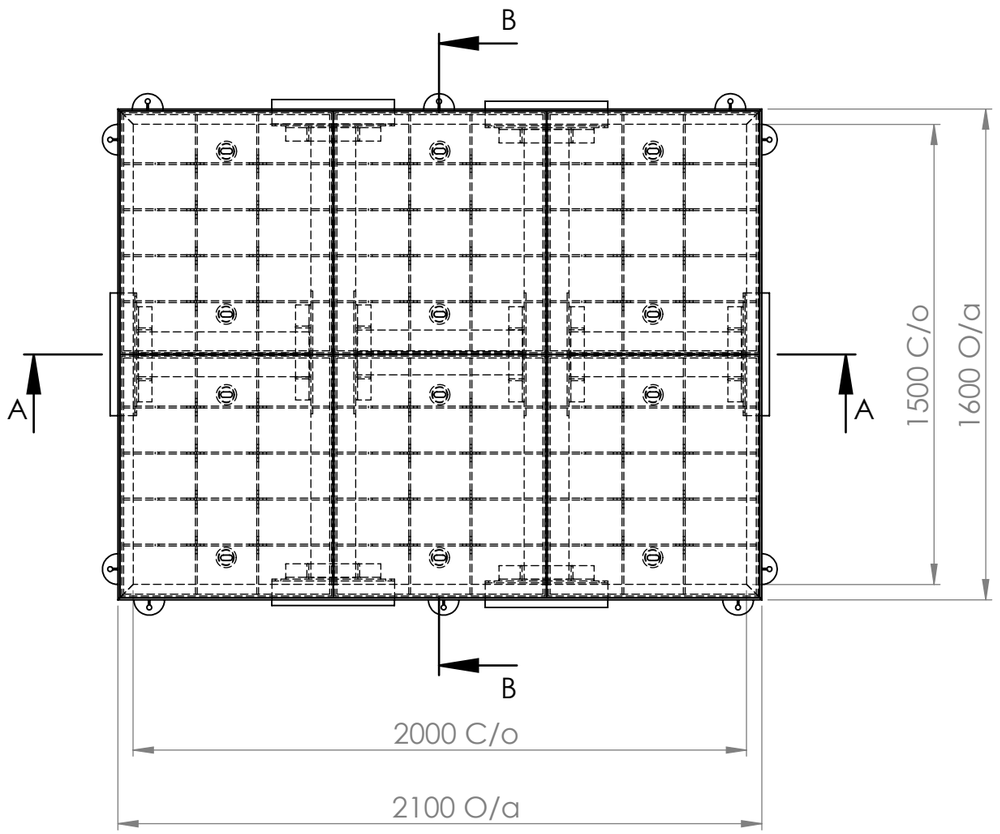
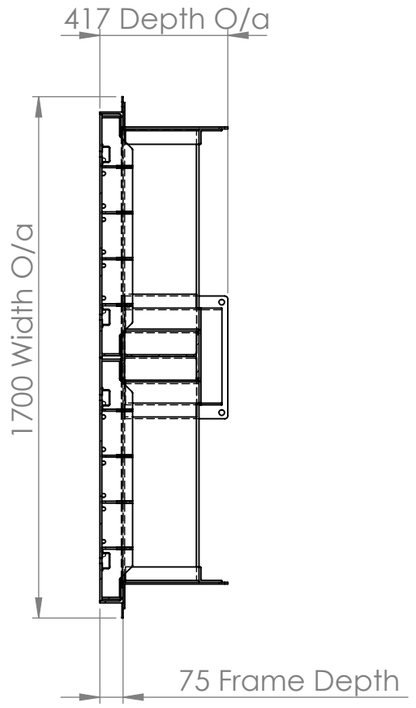
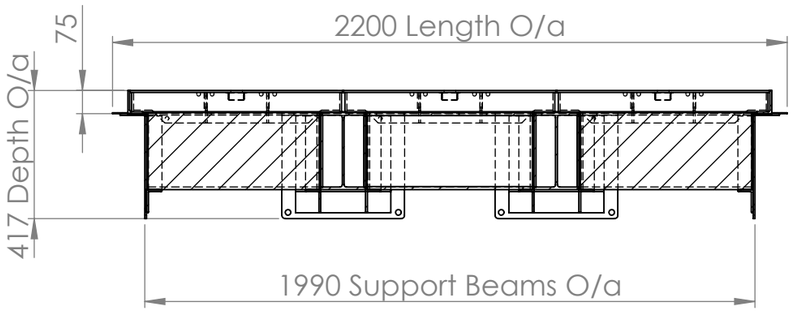
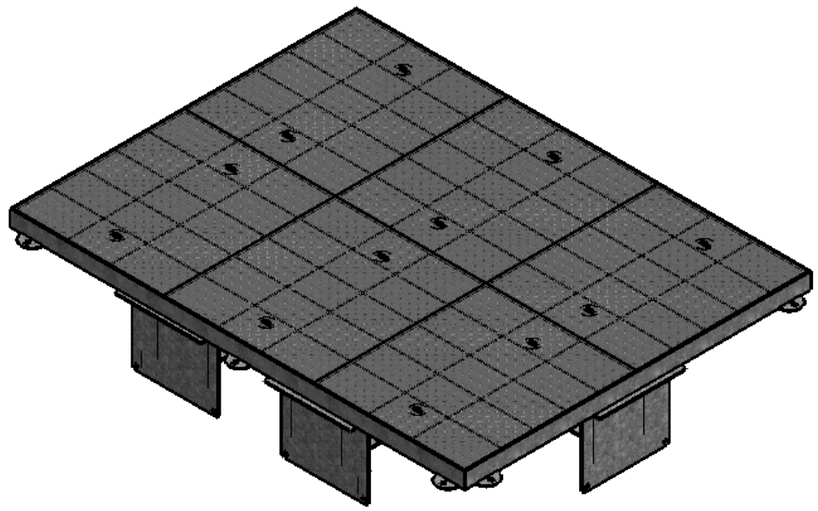




SECTION B-B



SECTION A-A



Drawing Notes:

1. Material is to following specification:
2. Mild Steel: BS EN 10025
3. Stainless Steel: BS EN 10088
4. Galvanising where applicable is certified to: BS EN ISO 1461
5. Manufacturing in accordance with BS EN ISO 9001 quality managment system

Weld Notes:

1. All welding to be carried out with qualifications to either ISO 9606-1 or EN 287-1.
2. All fillet weld leg lengths to be equal to or -1mm of the material thickness unless stated otherwise. (Min. 3mm, Max. 8mm)
3. Fillet welds to be 40mm in length (+/-10mm) unless otherwise stated.
4. All welds to be spaced at approximately 150mm spacings unless stated otherwise.
5. All welds in the vertical position to be full length unless stated otherwise.
6. All fillet welds to be carried out in the PA or PB orientations

Final Tolerances			
No	Type	Plus (+)	Minus (-)
1	Length	2	2
2	Width	2	2
3	Depth	1	1
4	Seating faces	2	2
5	Squareness	3	3
6	Surface flatness*	1%	1%
*	1% of diagonal of cover (Max 6mm)		

REV:	ALTERATIONS MADE:	DRAWN:	APP'D:	DATE:
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

ALL DIMENSIONS IN MILLIMETRES - DO NOT SCALE

THIRD ANGLE PROJECTION

Fabweld Steel Products Ltd
Value and service for our customers through our people
Fabweld Steel Products Ltd
Units D11-D13 Court 2000
Madeley, Telford, TF7 4JB
Tel: 01952 581430
Fax: 01952 586141
www.fsp.co.uk

PART CODE: SOT0004274

PART DESCRIPTION: 2000x1500mm c/o Solid Top/Galvanised Mild Steel/6 Part/Unsealed/Extra Heavy Duty/75mm Frame Depth/Removable Support Beams and Pockets Welded to Frame

SHEET SIZE:	A3 - 1:20
DRAWN BY:	BG
APPROVED BY:	DB
DATE:	23/11/2017

REVISION: 0

THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION THAT CANNOT BE REPRODUCED OR DIVULGED, IN WHOLE OR IN PART, WITHOUT WRITTEN AUTHORIZATION FROM FABWELD STEEL PRODUCTS LTD.